

303 0.750

Work Order ID 79740

79740

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February-01-12 10:16:47 AM

Item ID: D3403-5

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 2/01/12 Start Qty: 80.00 *80*

Cust Item ID:

Required Date: 2/06/12 Req'd Qty: 80.00 *80*

Customer:

Reference:

Approvals: Process Plan:  Date:

Tooling: Date:

Run Start *NR1*

QC: Date:

SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3403	D								

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1- Turn as per Folio FA925 & Dwg D3403

Folio Rev: 44

Dwg Rev: 5

2-Debur

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SL / OK 12/02/02

83

SL / OK 12/02/02

83

A.A 12/02/03

83

Picklist Print

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Work Order ID: 79740

Parent Item: D3403-5

Parent Item Name: Bushing

Start Date: 2/01/12

Required Date: 2/06/12

Start Qty: 80.00

Required Qty: 80.00

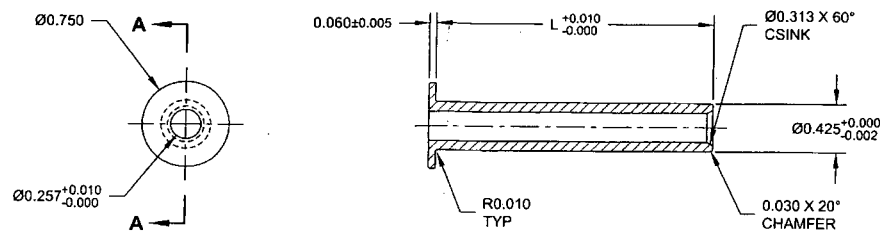
Comments: IPP REV:A NEW ISSUE 10-04-23 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	D I	us
M303R0.750		Purchased	No			100	f	80.9540	0.25	21.052632			
303 Round Bar 0.750													

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT028	80.954	
117328	13.242	
117798	4.004	
118509	4.08	
119346	0.645	
120145	33.912	
→ 120217	1.071	
→ 120349	24	

x ~~120217~~ 4.56
1246.5

OK 12/02/02



SECTION A-A

D3403-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3403-1	2.416	0.07
D3403-3	2.165	0.06
D3403-5	2.440	0.07



RELEASED
2011-10-31

NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR
PER ASTM A582
REF. DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

D	FOR -5, 2.440 WAS 2.500 (PER PAR 11-125)	XDF	11.10.28
C	REFORMAT TO CURRENT STD PER QSI 043; ADDED D3403-S. TOL WAS $+0.005/-0.000$. REASON: PAR#10-029	MB	10.04.21
B	ADD COUNTERSINK	PH	06.01.23
A	NEW ISSUE	PH	05.03.07
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN	XDF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.10.28		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3403	REV. D SHEET 1 OF 1
TITLE BUSHING	SCALE NTS
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